

# PRINT YOUR DIANNOZ CHIP

Looking for your first printing project? What about a trolley token? With the practical DIANNOZ key ring you can quickly and easily unlock your shopping trolley – without coins.

The model is available for download as STEP, STL and 3MF.



We have achieved very good results using these printing parameters:

<b>Diameter:</b>	0.4 mm
<b>Layer thickness:</b>	0.15 mm
<b>Filament:</b>	Standard PLA 1.75 mm
<b>Nozzle temperature:</b>	200-220 °C
<b>Pressure print bed:</b>	40-60 °C
<b>Print speed:</b>	up to 200 mm/s

